

824 OT-4e Lite Machine Specifications and Dimensions:

Force Range	Adjustable 1000 lbs. (4.46kN) to 16000 lbs. (72kN) - Optional 20000 lbs. (90kN) modification available
Throat Depth	24" (610mm)
Stroke Length	Adjustable 0 to 8.5" (0 to 220mm)
Electrical	208 to 575V 3 phase - 50 or 60 Hz
Motor	5 HP
Oil Tank Reservoir	22 gallons (83 liters)
Speed	up to 1400 insertions per hour
Repeatability	+/- 2% of force setting
Footprint	(LxWxh) 59" x 38" x 94" (1499mm x 966mm x 2388mm)
Fastener Range	.256 to 1/2" (M2 to M10)
Clinching Capability	22 gage to 11 gage Steel (1mm to 6mm) combined thickness

For more information on the 824 OT-4e Lite and other Haeger products, visit our website at www.haeger.com or contact your authorized Haeger distributor.

Always the most cost effective solution
for your fastener insertion challenge!



Combine Productivity with
Versatility and Ease of Setup...
Haeger's all new:

824

OneTouch 4^e LITE

Fastener
Insertion
System



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Creating Hardware Insertion Profit Centers

The new 824 OneTouch 4e LITE brings you:

1. ALL the advantages of the 824 WindowTouch 4e
2. A second Automatic Upper Station which changes the upper tools and insertion stations automatically.

Combine the full versatility of Haeger's 824 WindowTouch 4e with the productivity of the 824 OneTouch 4e.

Enjoy fastener detection and stud and standoff length detection on 2 stations.



Picture of dual station removed

1. Easy and Fast Changeover to full 824 WindowTouch 4e Versatility

The dual station Upper Tool changer features integrated connectors allowing for a 10 second changeover to any other tooling setup. No training required.



1. FROM STATION 1 TO STATION 2 – OPEN UPPER TOOL



2. PICK UP NEW UPPER TOOL



3. CLAMP TOOL AND MOVE INTO POSITION STATION 2